15A NCAC 18A .2518 is proposed for readoption with substantive changes as follows:

15A NCAC 18A .2518 CIRCULATION SYSTEM

(a) Public swimming pools ~~Pools~~ shall be equipped with a water circulation system.

(b) The water ~~capacity of the~~ circulation system shall ~~be sufficient to clarify and disinfect~~ circulate and filter the entire volume of public swimming pool water four times or more in 24 hours. The water circulation system shall be operated 24 hours per day during the operating dates set out in the permit. ~~season.~~

(c) The water circulation system piping shall be designed and installed ~~with the necessary valves and pipes~~ so that the flow from the public swimming pool shall ~~can~~ be from main drains or the surface overflow system. If both main drains and a surface overflow system are used, the ~~The~~ water circulation system piping shall be designed such that the flow of water from the public swimming pool is ~~can be~~ simultaneous from the surface overflow system and the main drains. Skimmer piping constructed after May 1, 2010 shall be sized to handle ~~the maximum flow rate for the required number of skimmers, but in no case less than~~ 100 percent of the ~~design~~ flow ~~rate.~~ rate determined by the Registered Design Professional in the pool design. Perimeter overflow system piping constructed after May 1, 2010 shall be sized to handle 100 percent of the ~~design~~ flow ~~rate.~~ rate determined by the Registered Design Professional in the pool design. ~~The main~~ Main drain piping constructed after May 1, 2010 shall be sized to handle 100 percent of the ~~design~~ flow ~~rate.~~ rate determined by the Registered Design Professional in the pool design.

(d) Piping shall be designed ~~to reduce friction losses to a minimum and~~ to carry ~~the required quantity of~~ water at a maximum velocity not to exceed six feet per second for suction piping and not to exceed 10 feet per second for discharge ~~piping~~ piping, except for copper pipe where the velocity shall not exceed eight feet per second for discharge piping. ~~second.~~ Piping shall be of non-toxic material ~~material, resistant to corrosion,~~ and free of water leaks. ~~able to withstand operating pressures.~~ ~~If plastic~~ Public swimming pools constructed after the effective date of this Rule shall use plastic pipe made of ~~is used,~~ a minimum of Schedule 40 PVC. ~~PVC is required.~~ Flexible pipe shall not be ~~used~~ used, except that flexible PVC hoses that meet the requirements of NSF/ANSI/CAN ~~NSF~~ Standard 50 Equipment and Chemicals for Swimming Pools, Spas, Hot Tubs, and Other Recreational Water Facilities, incorporated by reference, including any subsequent amendments or editions, and available at http://webstore.ansi.org/ at a cost of five hundred eighty dollars (hereinafter referred to as "NSF Standard 50"), may be used when affixed to spa shells and ~~where~~ rigid pipes do not provide the necessary angles to connect circulation components. Exposed pipes and valves shall be identified by a color code with a legend or labels.

(e) The water circulation system shall have ~~include~~ a strainer with a basket to prevent hair, lint, and other debris from reaching the pump. ~~A~~ The owner of the public swimming pool shall keep a spare strainer basket onsite at the public swimming pool. ~~shall be provided.~~ Strainers shall be designed for use in pools ~~corrosion resistant~~ with openings not more than ¼ inch (6.4 mm) in size that provide a free flow area at least four times the cross-section area of the pump suction line and are accessible for daily cleaning.

(f) A swimming pool shall have a vacuum cleaning system ~~shall be provided~~ to remove debris and foreign material that settles to the bottom of the swimming pool. ~~Where provided, integral~~ Integral vacuum ports shall be located on the pool wall at least six inches and no greater than 18 inches below the water level. Skimmer vacuums may be used

~~in pools with~~ when connected to two or fewer skimmers that are isolated from the remaining circulation system piping. ~~provided the skimmer basket remains in place while the vacuum is in operation.~~ Integral vacuum cleaning systems shall have ~~be provided with~~ valves and protective caps. Integral vacuum ports constructed after May 1, 2010 shall have self-closing caps designed to be opened with a tool. Portable vacuum equipment may be used to meet the requirements of this Rule.

(g) A flow meter, ~~rate-of-flow indicator,~~ reading in ~~liters or~~ gallons per minute, shall be installed on the filtered water line. ~~line and located so that the rate of circulation is indicated.~~ The flow meter ~~indicator~~ shall measure ~~be capable of measuring~~ flows that are at least 1½ times the ~~design~~ flow ~~rate,~~ rate determined by the Registered Design Professional in the pool design and shall be accurate within 10 percent ~~per cent~~ of true flow. ~~flow, and shall be easy to read.~~ The flow meter ~~indicator~~ shall be installed in accordance with manufacturers' specifications.

(h) A public swimming pool shall have a pump or pumps ~~shall be provided~~ with capacity to recirculate the public swimming pool water four times or more in 24 ~~hours,~~ hours. The pump or pumps shall not need to be primed or ~~and shall be so located as to eliminate the need for priming. If the pump or pumps, or suction piping is located above the overflow level of the pool, the pump or pumps~~ shall be self-priming. ~~The pump or pumps shall be capable of providing a flow adequate for the backwashing of filters. Unless headloss calculations are provided by the designing engineer,~~ Any single speed pump ~~design~~ shall be capable of maintaining required water turnover based on headloss calculations provided by a professional engineer licensed under G.S. Chapter 89C or an assumed total dynamic head of 65 feet of water. Any variable speed pump shall be capable of maintaining water turnover as required by Paragraph (b) of this Rule based on a pump performance curve provided by the manufacturer and shall maintain the flow rate determined by the Registered Designed Professional in the pool design. Pumps ~~three horsepower or smaller~~ shall be certified by NSF International as meeting NSF Standard 50 ~~(NSF) listed~~ or verified by an independent third-party testing laboratory to meet ~~all applicable~~ provisions of NSF ~~NSF/ANSI~~ Standard 50 applicable to pumps. ~~which is incorporated by reference including any subsequent amendments or editions. Copies may be obtained from NSF International, P.O. Box 130140, Ann Arbor, MI 48113-0140 at a cost of one hundred fifty-five dollars ($155.00).~~ Verification conducted by an independent third-party testing laboratory shall include testing and ~~in-plant~~ quality control inspections. ~~Larger pumps for which NSF listing is not available shall be approved by the Department on a case-by-case basis.~~

(i) ~~Inlets.~~ All public swimming pools shall be equipped with water return inlets. The water return inlets shall meet the following requirements:

(1) ~~Inlets shall be provided and arranged to~~ The water return inlets shall produce a uniform circulation of water and maintain a uniform disinfectant residual throughout the ~~pool.~~ pool;

(2) ~~The number of inlets for any swimming pool shall be determined based on return water flow.~~ There shall be at least one water return inlet per 20 gallons per minute of return water flow with ~~flow. There shall be~~ a minimum of four water return inlets for any swimming ~~pool.~~ pool; and

(3) ~~Inlets~~ Water return inlets shall be located so that no part of the swimming pool is more than ~~then~~ 25 feet of horizontal distance from the nearest water return inlet.

~~(4) Provision shall be made to permit adjustment of the flow through each inlet, either with an adjustable orifice or provided with replaceable orifices to permit adjustments of the flows.~~

(j) ~~Drains.~~ Drains shall not be required in public swimming pools when an alternate method to drain the pool is provided. Public swimming pools constructed without main drains shall be designed with water return inlets positioned to return water uniformly throughout the public swimming pool. Public swimming pools constructed with main drains shall meet the following requirements:

(1) Public ~~Swimming~~ swimming pools with ~~suction~~ main drains shall be provided with ~~at least~~ one or more unblockable drains or two or more main ~~drain outlets~~ drains ~~which are~~ located at the deepest section of the pool on a horizontal plane and connected by symmetrical "T" piping. Except when unblockable drains are used, ~~Connecting~~ piping between main drains shall be sized and configured such that blocking any one drain will not result in flow through the remaining drain covers ~~cover/grates~~ exceeding the ~~cover/grate~~ manufacturer's ~~safe~~ flow rating while handling 100 percent of the maximum pump system flow. ~~The drains shall be capable of permitting the pool to be emptied completely.~~ ~~Drains~~ Dual main drains connected by "T" piping shall be spaced not more than 30 feet apart, and not more than 15 feet away from the side walls of the pool, ~~walls.~~ ~~Drains~~ Main Drains shall be separated by at least three feet measured from the centers of the drain covers or installed with one main drain on a horizontal plane and one main drain on a vertical plane. ~~cover/grates.~~ Main drains with two or more outlets with a common suction line shall not be equipped with valves that allow the outlets to be isolated. ~~This shall not preclude construction of a public swimming pool without main drains where water is introduced at the bottom of the pool and removed through a surface overflow system designed to handle 100 percent of the design flow rate. Provision shall be made to completely drain pools constructed without drains.~~ Public swimming pools constructed prior to May 1, 2010 with a single drain or multiple drains closer than three feet apart shall protect against bather entrapment with an unblockable drain cover or a secondary method of preventing bather entrapment in accordance with Rule .2539 of this Section.

(2) Drain outlets shall comply with the ANSI/APSP/ICC-16 2017 American National Standard ~~ASME/ANSI A112.19.8-2007~~ for Suction Outlet Fittings Assemblies (SOFA) for Use in ~~Swimming~~ Pools, ~~Wading Pools,~~ Spas, and Hot Tubs, ~~Tubs~~ which is hereby incorporated by ~~reference~~ reference, including any subsequent ~~amendments,~~ amendments or editions, and ~~successor standards under the Virginia Graeme Baker Pool and Spa Safety Act (15 U.S.C. 8001 et seq.). Copies~~ available at https://webstore.ansi.org/ at a cost of one hundred sixty-five dollars. ~~may be obtained from ASME, P.O. Box 2300, Fairfield, NJ 07007-2300 at a cost of fifty-three dollars ($53.00).~~

(3) Public swimming ~~pools~~ pool drains ~~constructed after May 1, 2010~~ shall comply with ~~ANSI/APSP-7-2006 American National Standard for~~ ANSI/PHTA/ICC-7 2020 American National Standard for Suction Entrapment Avoidance in Swimming Pools, Wading Pools, Spas, Hot Tubs and Catch Basins, ~~Basins~~ which is hereby incorporated by ~~reference~~ reference, including any subsequent amendments ~~and~~ or editions, and ~~editions. Copies may be obtained~~ available at https://webstore.ansi.org at a cost of one hundred and sixty-five dollars (hereinafter referred to as

"ANSI/PHTA/ICC-7"). ~~from APSP, 2111 Eisenhower Avenue, Alexandria, VA 22314 at a cost of three hundred fifty dollars ($350.00).~~

(k) ~~Surface Overflow Systems. (1) Swimming~~ Public swimming pools shall ~~be provided with~~ have a surface overflow system that is an integral part of the circulation system and that consists of a built-in-place perimeter overflow system, a pre-fabricated perimeter overflow system, or recessed automatic surface skimmers. The surface overflow system shall comply with the following:

~~(2)~~(1) ~~Whenever~~ When a public swimming pool uses a built-in-place perimeter overflow system or a pre-fabricated perimeter overflow ~~system~~ system, the public swimming pool may be designed with the operating water level, perimeter overflow system, and deck at the same elevation. The perimeter overflow system shall: ~~is provided, it shall be designed and installed as follows:~~

(A) ~~The system shall be~~ Be capable of handling 100 percent of the ~~circulation~~ flow rate determined by the Registered Design Professional in the pool design without flooding the overflow troughs; ~~troughs being flooded;~~

(B) ~~A surge capacity shall be provided either in the system or by use of~~ Be capable of handling a water surge ~~tank; and the total surge capacity shall be at least~~ equal to one gallon per square foot ~~(41L~~ or forty-one liters per square meter ~~meter)~~ of swimming pool water surface ~~area;~~ area. A surge tank may be used to meet this requirement;

(C) ~~The~~ Be capable of maintaining the water level of the swimming pool ~~shall be maintained~~ above the level of the overflow rim of the perimeter overflow ~~overflows,~~ system, except for ~~the~~ time intervals of no more ~~needed to transfer all of the water that may be in the surge capacity back into the swimming pool after a period of use; provided that this transfer time shall not be greater~~ than 20 ~~minutes;~~ minutes when water is transferred between a surge tank and the public swimming pool;

(D) ~~When installed the~~ Be constructed so the dimensional tolerance of the overflow rim shall not exceed ¼ inch (6.4 mm) as measured between the highest point and the lowest point of the overflow rim;

(E) ~~During quiescence, the overflow system shall be~~ Be capable of providing ~~continuously and automatically~~ continuous and automatic ~~a~~ skimming ~~action to~~ of the water during quiescence; ~~at the surface of the swimming pool;~~

(F) ~~The overflow troughs shall be~~ Be constructed so that the overflow troughs are installed continuously ~~completely~~ around the perimeter of the public swimming pool, except at steps, recessed ~~ladders~~ ladders, and ~~stairs;~~ stairs, or except when used in combination with recessed automatic surface skimmers; and

(G) ~~The~~ Provide a hand-hold on the exposed surfaces of the overflow trough. ~~trough shall be capable of providing a firm and safe hand-hold; and~~

~~(H) The overflow trough shall be cleanable and shall be of such configuration as to minimize accidental injury.~~

~~(3)~~(2) ~~Whenever a recessed~~ When a public swimming pool uses recessed automatic surface ~~skimmer or~~ skimmers ~~are installed, they~~ as an overflow system, the recessed automatic surface skimmers shall be designed and constructed in accordance with ~~Section 8 of~~ NSF Standard ~~#50~~ 50 requirements for water circulation system components for swimming pools, spas, or hot ~~tubs.~~ tubs and ~~Recessed automatic surface skimmers shall~~ be installed as follows:

(A) The rate of water flowing ~~flow through rate~~ through any one recessed automatic surface skimmer shall be ~~between~~ no less than 20 gallons per minute and no more than the maximum flow the skimmer is certified for under NSF Standard ~~Number~~ 50;

(B) There shall be at least one recessed automatic surface skimmer for each 400 square feet of water surface area of the swimming pool or fraction thereof;

(C) When two or more recessed automatic surface skimmers are required, they shall be ~~so~~ located ~~as to minimize interference with each other and as to insure proper and complete~~ to enable skimming of the entire swimming pool ~~pools~~ water surface; ~~and~~

(D) Skimmers shall not protrude into the water of the public swimming pool. Pools using recessed automatic ~~Automatic~~ surface ~~skimmer or~~ skimmers without a perimeter overflow system shall be installed so that the operating water level of the pool is no more than nine inches below the level of the finished deck. ~~deck level so that the deck can be used as a handhold.~~

(l) Where flooded suction on the pump is not possible to prevent cavitation and loss of prime, skimmers shall have a device or other protection to prevent air entrainment in the suction line. Skimmer equalizer lines shall be in compliance with ANSI/PHTA/ICC-7 or disabled. Skimmer ~~The inlet to the~~ equalizer ~~line~~ lines shall be disabled by plugging the line under the skimmer basket and where the equalizer pipe exits the pool shell. ~~provided with a grate.~~

~~(m) Nothing in this Section shall preclude the use of a roll-out or deck-level type of swimming pool. Such designs shall conform to the general provisions relating to surface overflow systems.~~

~~(n)~~(m) Nothing in this Section shall preclude the use of a surface overflow system that combines both a perimeter overflow system and a recessed automatic surface skimmer or ~~skimmers.~~ skimmers that meet the requirements of this Rule.

History Note: *Authority G.S. 130A-282;*
Eff. May 1, 1991;
Amended Eff. May 1, 2010; February 1, 2004; April 1, 1999; January 1, 1996; July 1, ~~1992.~~ 1992, November 1, 2024.

15A NCAC 18A .2539 is proposed for amendment as follows:

15A NCAC 18A .2539 SUCTION HAZARD REDUCTION

(a) At all public wading pools that use a single main drain for circulation of water, signs shall be posted stating, "WARNING: To prevent serious injury do not allow children in wading pool if drain cover is broken or missing." Signs shall be in letters at least one-half inch in height and shall be posted where they are visible to people entering the wading pool. Submerged suction outlets shall be prohibited in wading pools in accordance with ANSI/PHTA/ICC-7 2020 American National Standard for Suction Entrapment Avoidance in Swimming Pools, Wading Pools, Spas, Hot Tubs, and Catch Basins, which is incorporated by reference, including any subsequent amendments or editions, and available at https://webstore.ansi.org/ at a cost of one hundred and sixty five dollars (hereinafter referred to as "ANSI/PHTA/ICC-7").

(b) All submerged suction outlets in public swimming pools other than vacuum ports shall be protected by a ~~anti-entrapment~~ cover ~~cover/grates~~ in compliance with ~~ASME/ANSI A112.19.8 2007~~ ANSI/APSP/ICC-16 2017 (PA 2021) American National Standard for Suction Outlet Fitting Assemblies (SOFA) ~~Fittings~~ for Use in ~~Swimming~~ Pools, ~~Wading Pools,~~ Spas, and Hot ~~Tubs.~~ Tubs, which is hereby incorporated by reference, including any subsequent amendments or editions, and available at https://webstore.ansi.org/ at a cost of one hundred and sixty five dollars (hereinafter referred to as "ANSI/APSP/ICC-16"). All submerged suction fittings shall be installed in accordance with the manufacturer's instructions.

(c) Water pumping ~~Pumping~~ systems in public swimming pools that have a single main drain or single submerged suction outlet other than an unblockable drain, or that ~~which~~ have multiple outlets in the same plane separated by less than three ~~feet~~ feet, measured ~~at~~ from the centers of the covers ~~cover grates~~ shall have one or more secondary methods of preventing bather entrapment. Secondary methods of preventing bather entrapment include:

(1) ~~Safety~~ A safety vacuum release system which ceases operation of the water pump, reverses the circulation flow, or otherwise provides a vacuum release at the suction outlet when a blockage has been detected, that has been tested by a third party and found to conform ~~to ASME/ANSI~~ with ANSI/PHTA/ICC-7. ~~standard A112.19.17 which is incorporated by reference including any subsequent amendments or editions. Copies may be obtained from ASME, P.O. Box 2300, Fairfield, NJ 07007-2300 at a cost of forty-five dollars ($45.00);~~ The operator of the public swimming pool shall test an installed safety vacuum release system using the methodology and at the frequency recommended by the manufacturer, and the test dates and results shall be recorded in the written records required by Rule .2535(11). Safety vacuum release systems installed or replaced after the effective date of this Rule shall have a shut off valve for testing the device, if recommended by the manufacturer;

(2) A suction-limiting vent system with ~~a tamper-resistant~~ an atmospheric ~~opening;~~ opening inaccessible to the public;

(3) A gravity drainage system that utilizes a surge ~~collector~~ tank;

(4) An automatic pump shut-off system;

(5) ~~Drain disablement;~~ Disabling the submerged suction outlet; or

(6) Any other system that complies with ANSI/PHTA/ICC-7. ~~determined by the U.S. Consumer Product Safety Commission to be equally effective as, or better than the systems in Subparagraphs (1) through (5) of this Paragraph.~~

~~(c)~~(d) ~~Prior to issuance of operation permits, owners~~ Owners of all public swimming pools shall provide documentation to the Department as part of the application for an operation permit under Rule .2510(c) to verify suction outlet safety compliance. This documentation shall include:

(1) Documentation of the maximum possible flow rate for each pump suction system. This shall be the maximum pump flow shown on the manufacturer's pump performance curve except where flow reductions are justified with total dynamic head measurements or ~~calculations; and~~ calculations. Flow reduction measurement documentation shall include photographs showing the levels of all the gauges used in the public swimming pool. All systems using a flow reduction to comply with this rule shall have a flow meter on the return water line confirming that the water flow does not exceed the gallon per minute flow rating of the drain covers or a sealed statement from a Registered Design Professional showing calculations used to justify the reduction;

(2) Documentation that ~~cover/grates~~ drain covers are in compliance with ~~meeting ASME/ANSI A112.19.8 2007~~ ANSI/APSP/ICC-16 and the ~~are installed in compliance with the standard and~~ manufacturer's instructions. This includes documentation that each drain cover ~~cover/grate~~ on a single or ~~double drain~~ dual drain pump suction system is rated to meet or exceed the maximum pump system flow or the measured flow of the pumping system. ~~and that cover/grates~~ Drain covers on a ~~pump~~ submerged suction system with three or more suction outlets shall ~~are~~ together be rated to ~~always~~ meet or exceed the maximum pump system flow with one drain completely ~~blocked; and~~ blocked, unless the combined flow of all unblockable drains meet or exceed the maximum pump system flow or the measured flow of the pumping system; and

(3) Documentation that drain sumps meet the dimensional requirements specified in the drain cover ~~cover/grate~~ manufacturer's installation instructions.

~~(d)~~(e) Operators of all public swimming pools shall inspect pools daily to ensure the drain covers are ~~in~~ not missing, broken, or cracked ~~good condition~~ and are securely attached. The operator shall close the public swimming pool until missing, ~~Missing,~~ broken, or cracked suction fittings are ~~shall be~~ replaced and loose suction fittings are resecured. ~~shall be reattached before using the pool.~~

History Note: *Authority G.S. 130A-282;*
Temporary Adoption Eff. June 1, 1994 for a period of 180 days or until the permanent rule becomes effective, whichever is sooner;
Eff. October 1, 1994;
Amended Eff. May 1, 2010; January 1, 2006; February 1, 2004; April 1, 1999;

Pursuant to G.S. 150B-21.3A, rule is necessary without substantive public interest Eff. July 20, 2019. *2019,*

Eff. November 1, 2024.